



# TMA - The Icon Technical Instructions

Model 5541

# Glazing | TMA - The Icon

Frame is designed with a 5.0 base curve  
Other lens base curves can be used and will require bridge adjustment  
Recommended lenses are High Index 1.6, 1.67, Polycarbonate and Trivex  
Use Silhouette pliers with gray or purple tip and BLS 58 sleeve for mounting

OMA shape files and drill coordinates are available at:  
<https://portal.silhouette.com>  
[www.silhouettelab.com](http://www.silhouettelab.com)

Patterns available from Silhouette Customer Service at 800-223-0180



STANDARD BLS 58	NEW BLS 97 „short“	NEW BLS 98 „long“
Standard Glazing	for very thin lenses	for very thick lenses
Lens size 2,0 – 6,5 mm	1,3 – 3 mm	6 – 9,5 mm
∅ 1,4 mm	∅ 1,4 mm	∅ 1,4 mm

# Inclination | TMA - The Icon



1. Support temple and lens mounting with mounting pliers to prevent stress on lens mounting



2. Bend the temple in the required direction

# Temple opening | TMA - The Icon

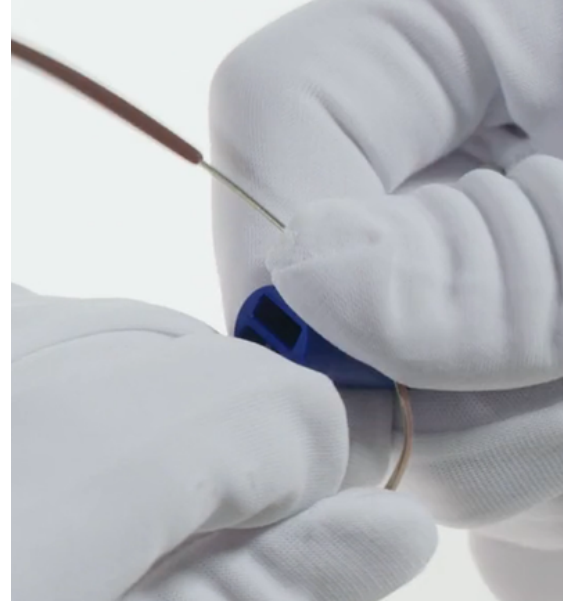
Hold lens fixation firmly with your fingers and use the Blue multi-tool to enlarge the temple opening



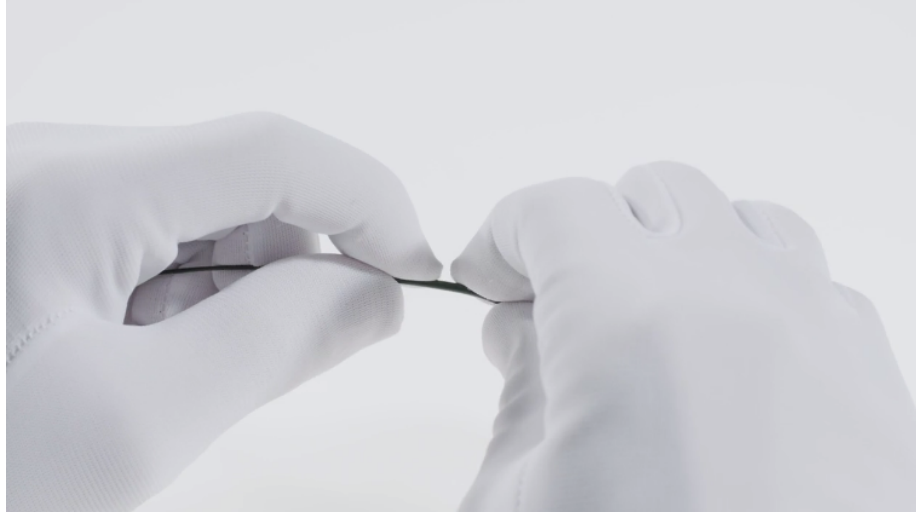


# Temple closing | TMA - The Icon

Hold lens fixation firmly with your fingers and use the Blue multi-tool to reduce the temple opening

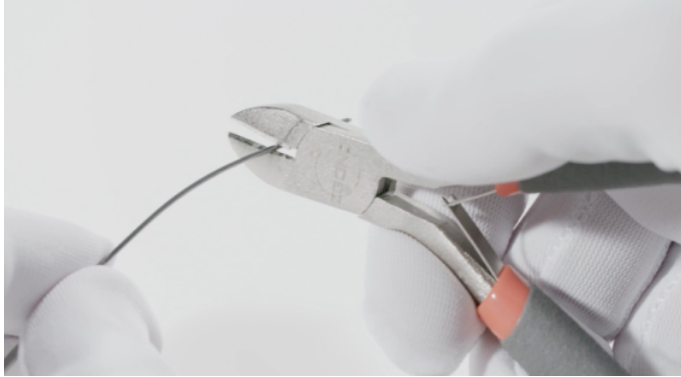


# Temple shortening non-glued | TMA - The Icon



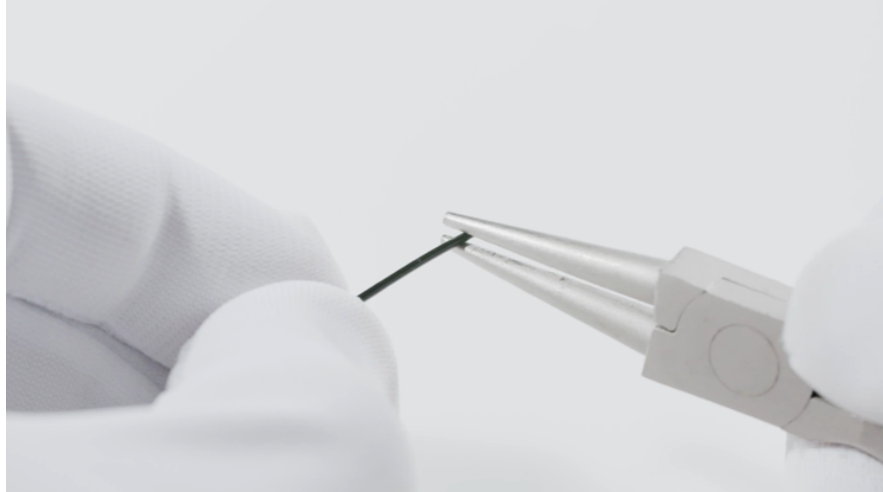
Pull off temple end

# Temple shortening non-glued | TMA - The Icon



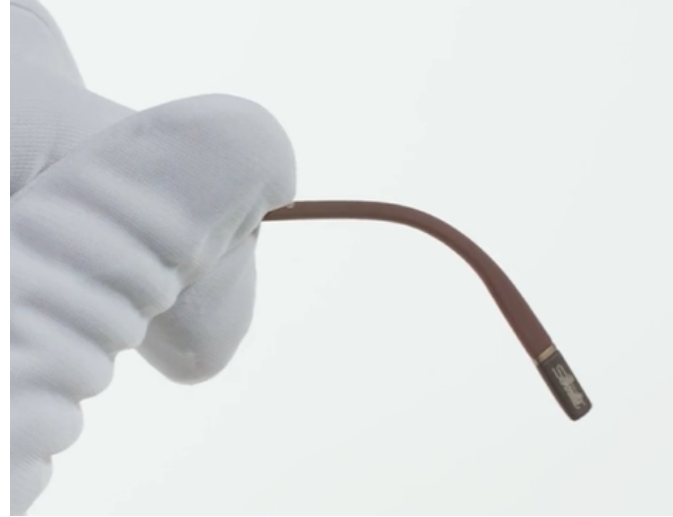
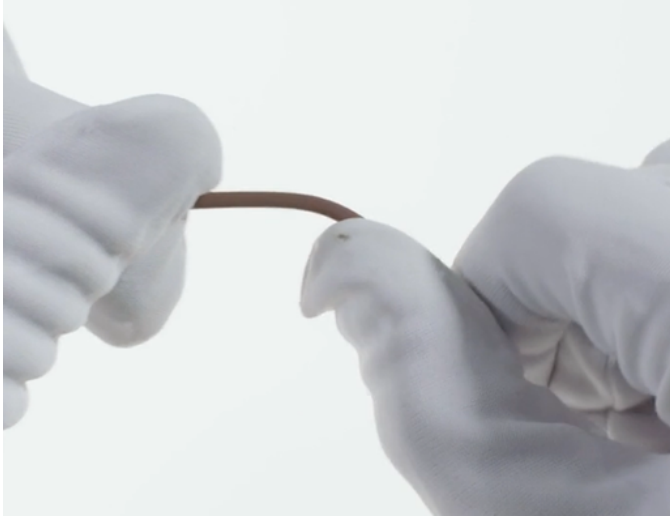
1. Shorten titanium wire with metal-diagonal cutter
2. File down sharp edges and burrs

# Temple shortening non-glued temple | TMA - The Icon



Squeeze titanium wire with round pliers at the very end to ensure the stability of the temple end and reinstall temple cover

## Adjusting temple end | TMA - The Icon



Adjust the temple to the ear shape with large curves.  
During temple-end adjusting do not put pressure on the  
temple tip



## Additional Information | TMA - The Icon

Clean with ultrasonic bath or with ethanol/ethyl alcohol.  
These methods will not damage the frame.

Lenses with AR coatings could be damaged in ultrasound  
bath. Use caution with these lenses.

Always store your frame in the supplied case.



*Silhouette*<sup>®</sup>  
ICONIC EYEWEAR MADE IN AUSTRIA. SINCE 1964.